

Work Order ID 75569

75569

Page 1

October-25-11 3:05:50 PM

Item ID: D350-721-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Heli-Utility-Basket, Lightweight
 Start Date: 25/10/2011 Start Qty: 1.00 ***1*** Cust Item ID: *Wcu 8th*
 Required Date: 08/11/2011 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: *MLJ* Date: *11/10/25* Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								

100 0.00
100 DOCUMENT CONTROL
 DC Memo 0.00
 Document Control Photocopy bluefile and create labels per PPP D350-721-041CHG004 *5/11/07*
MLJ 11-10-31

110 0.00
110 Pick Kit
 Packaging Memo 0.00
 Packaging

120 0.00
120 Small Fab
 Small Fab Memo 0.00
 Small Fab
 1-Assemble as per Dwg IIN-D350-721 Attach Travelers:
 2-Seal rivet Holes with Sika Flex before riveting
 A/R 291 Sika Flex Batch: *1118393*
 Exp Date: *12/04/05*
11/11/07 (1)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 25/10/2011 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 08/11/2011 **Req'd Qty:** 1.00 *** 1 ***

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

[illegible]

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID 75569

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Item ID: D350-721-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Heli-Utility-Basket, Lightweight

Start Date: 25/10/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 08/11/2011 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

0.00

160

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-721-041

Location: _____

PPP Rev: E

170

0.00

170

QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

11-11-07

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 75569

75569

Parent Item: D350-721-041

D350-721-041

Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 25/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:D as per Rev B 05-11-21 JLM
IPP Rev:E 08-05-14 now @ chg 003 as per ECN1187 DD verified
by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-15A *AN4-15A* Bolt		Purchased	No		140		Each	527.0000	**				

Location	Loc Qty	Loc Code
ST358	527	
118112	4	
118648	223	
118706	200	
119127	100	

AN4-20A *AN4-20A* Bolt		Purchased	No			110	Each	682.0000	1	**			
-------------------------------------	--	-----------	----	--	--	-----	------	----------	---	----	--	--	--

Location	Loc Qty	Loc Code
ST359	682	
116419	82	
117514	300	
118983	100	
119127	200	

AN4-22A *AN4-22A* Bolt		Purchased	No			110	Each	220.0000	1	**			
-------------------------------------	--	-----------	----	--	--	-----	------	----------	---	----	--	--	--

Location	Loc Qty	Loc Code
ST359	220	
116419	49	
117313	71	
118628	100	

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 75569

75569

Parent Item: D350-721-041

D350-721-041

Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 25/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

AN4-7A Purchased No

110 Each 192.0000 2 2

AN4-7A

Bolt

**

Location

Loc Qty

Loc Code

ST356

192

117514

192

AN5-17A Purchased No

110 Each 68.0000 4 4

AN5-17A

Bolt

**

Location

Loc Qty

Loc Code

ST338

68

117872

44

118706

24

AN960JD416 NAS1149D0463J Purchased No

110 Each 0.0000 2 2

AN960.ID416

Washer

**

AN960JD416L NAS1149D0416J Purchased No

110 Each 11.0000 2 2

***AN960.ID416I ***

Washer

**

Location

Loc Qty

Loc Code

FP-B

11

110153

11

AN960JD516 NAS1149D0563J Purchased No

110 Each 0.0000 4 4

AN960.ID516

Washer

**

AN960JD8 NAS1149DN832 Purchased No

110 Each 0.0000 2 2

AN960.ID8

Washer

**

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 75569

75569

Parent Item: D350-721-041

D350-721-041

Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 25/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

AN960JD9

Purchased No

110

Each

0.0000

32

32

AN960JD9

Washer

NAS1149509492

**

11178 685

AN970-4

Purchased No

110

Each

141.0000

4

4

AN970-4

Washer

**

5

Location

Loc Qty

Loc Code

ST342

129

117795

129

ST344

11

115936

11

ST349

1

116900

1

D2022-101

Manufactured No

110

Each

122.0000

2

D2022-101

Spacer

**

2

Location

Loc Qty

Loc Code

ST504

122

69824

12

71840

60

73307

50

D2332-041

Manufactured No

110

Each

9.0000

1

D2332-041

Lid Prop Assembly 6.69" long

**

11/11/2

Location

Loc Qty

Loc Code

ST512

9

73039

9

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 75569

75569

Parent Item: D350-721-041

D350-721-041

Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 25/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

D2530

Manufactured No

110

Each

6.0000

1

D2530

Handle Weldment

**

Location

Loc Qty

Loc Code

ST506

5

73450

5

ST508

1

69318

1

D2535

Manufactured No

110

Each

60.0000

2

D2535

Spring

**

Location

Loc Qty

Loc Code

ST504

60

71117

60

D2537

Manufactured No

110

Each

37.0000

2

D2537

Bushing

**

Location

Loc Qty

Loc Code

ST504

37

71853

7

73344

30

D2931

Manufactured No

110

Each

570.0000

2

D2931

Bumper

**

Location

Loc Qty

Loc Code

ST504

570

46064

570

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 75569

75569

Parent Item: D350-721-041

D350-721-041

Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 25/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

D3320-041 Manufactured No

110 Each 10.0000 1

D3320-041

Webbing

**

Location

Loc Qty

Loc Code

ST483

10

52376

10

D3324-041 Manufactured No

110 Each 0.0000 1

D3324-041

Basket Base Assembly

B 75574 (1K) **

D3325-041 Manufactured No

110 Each 0.0000 1

D3325-041

Basket Lid Assembly

B 75579 (1K) **

D3351-1 Manufactured No

110 Each 22.0000 1

D3351-1

Placard

**

Location

Loc Qty

Loc Code

ST048

22

46116

6

61577

16

MS20600-AD4W2 Purchased No

110 Each 225.0000 2

MS20600-AD4W2

Rivet

**

Location

Loc Qty

Loc Code

ST321

225

116391

5

116471

4

116805

4

117601

1

117885

111

118354

100

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 75569

75569

Parent Item: D350-721-041

D350-721-041

Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 25/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

MS20600-AD4W3

Purchased

No

110

Each

1,413.000

32

32

MS20600-AD4W3

Cherry Rivets

**

32

Location

Loc Qty

Loc Code

GA

882

118626

882

ST321

398

111636

48

117505

315

117601

35

WA018

133

107939

133

32

MS21042L3

Purchased

No

110

Each

9,929.000

2

2

MS21042L3

Nut

**

2

Location

Loc Qty

Loc Code

ST300

929

117885

86

118451

165

118927

678

ST516

6000

119017

6000

ST518

3000

119075

3000

2

** MS21042L3*

Batch : M117611

(4x)

ES 11/11/07

October-25-11 3:05:56 PM

Shop Packet Print

Page 6

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 75569

75569

Parent Item: D350-721-041

D350-721-041

Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 25/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

13,632.00

4

4

MS21042L4

Nut

**

Location

Loc Qty

Loc Code

ST300

2632

117441

51

117601

532

118451

1049

~~118927~~

1000

ST516

6000

119017

6000

ST518

5000

119075

5000

AN3-16A

Purchased

No

~~140~~

Each

153.0000

2

2

AN3-16A

Bolt

**

Location

Loc Qty

Loc Code

ST352

153

117441

53

118628

100

Purchased

No

140

Each

208.0000

2

2

AN4-12A

AN4-12A

Bolt

**

Location

Loc Qty

Loc Code

ST357

208

112314

2

115422

6

117508

100

~~118628~~

100

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 75569

75569

Parent Item: D350-721-041

D350-721-041

Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 25/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

AN4-14A

Purchased

No

140

Each

191.0000

4

**

AN4-14A

Bolt

Location

Loc Qty

Loc Code

ST357

191

118628

100

118706

3

119127

88

140

Each

0.0000

28

**

AN960JD416

NAS1149D0463J

Purchased

No

AN960JD416

Washer

D2230-1

Manufactured

No

140

Each

261.0000

3

**

D2230-1

Lug

Location

Loc Qty

Loc Code

ST470

100

72811

100

ST476

161

67826

6

70974

15

73398

140

140

Each

287.0000

4

**

D2230-3

D2230-3

Lug

Location

Loc Qty

Loc Code

ST476

4

53881

4

ST480

283

70973

1

73396

162

74440

120

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Parent Item: D350-721-041

D350-721-041

Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 25/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

D2732-030

Manufactured No

140 Each

4.0000 8

D2732-030

Rubber Cushion

**

2 feet
B70987 *B75570*

Location

Loc Qty

Loc Code

ST409

4

56515

0

64283

4

Manufactured No

140 Each

8.0000

**

D3338-1

D3338-1

Mounting Lug

Location

Loc Qty

Loc Code

MEZZ

8

48426

8

Manufactured No

140 Each

2.0000

**

D3350-041

D3350-041

Strut Assembly

Location

Loc Qty

Loc Code

ST271

2

52276

2

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Parent Item: D350-721-041

D350-721-041

Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 25/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

140

Each

13,632.00

18 18

MS21042I 4

Nut

**

Location

Loc Qty

Loc Code

ST300

2632

117441

51

117601

532

118451

1049

118927

1000

ST516

6000

119017

6000

ST518

5000

119075

5000

MS21042L5

Purchased

No

140

Each

2,530.000

4 4

MS21042I 5

Nut

**

Location

Loc Qty

Loc Code

ST300

1030

116105

5

116548

53

117441

94

117611

82

118179

496

118910

300

ST518

1500

119109

1500

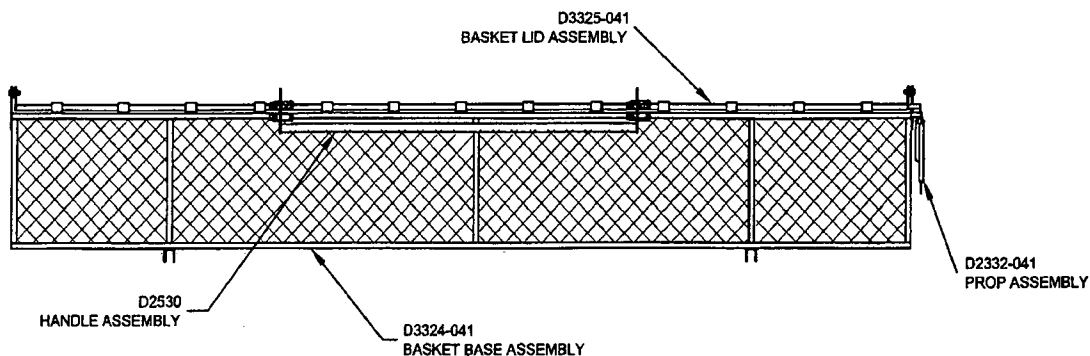
Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

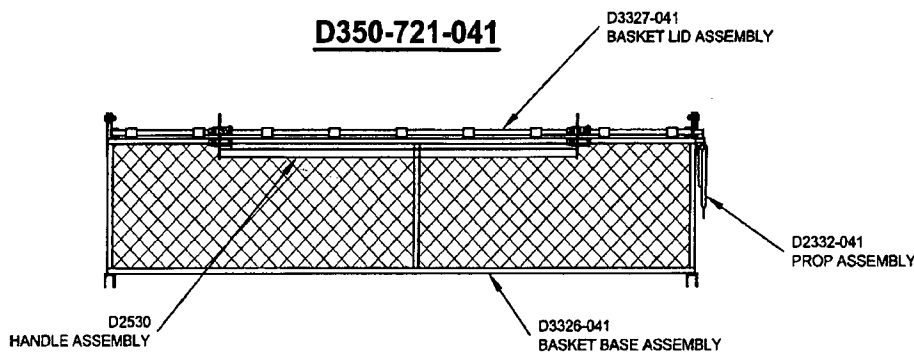
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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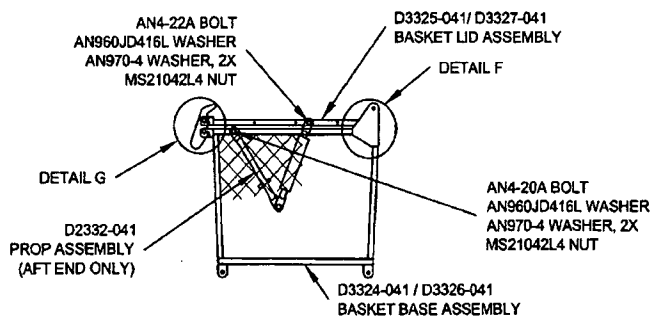
NOTE: Date & initial all entries



D350-721-041



D350-721-043



VIEW C-C:
PROP ARM DETAIL

Figure 3 – Basket Replacement Parts
(D350-721-041/-043 Lightweight Heli-Utility-Basket™)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 75569

M.L.J
11/10/25

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

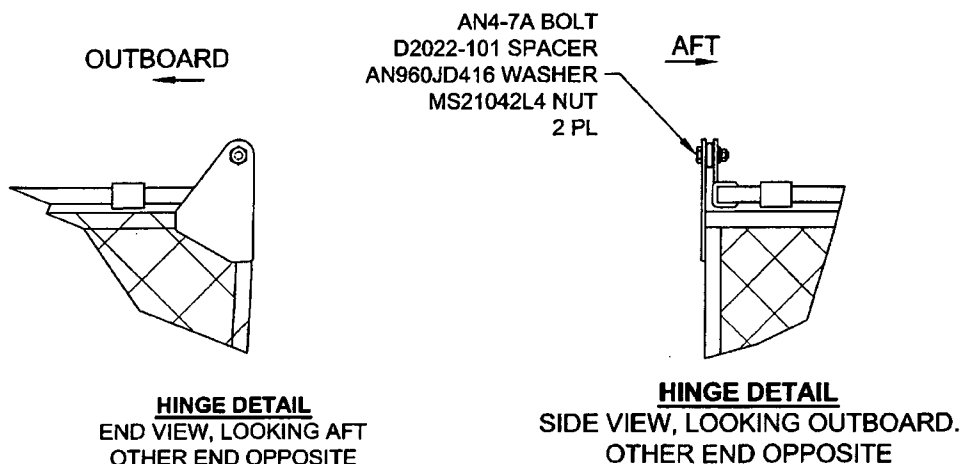
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

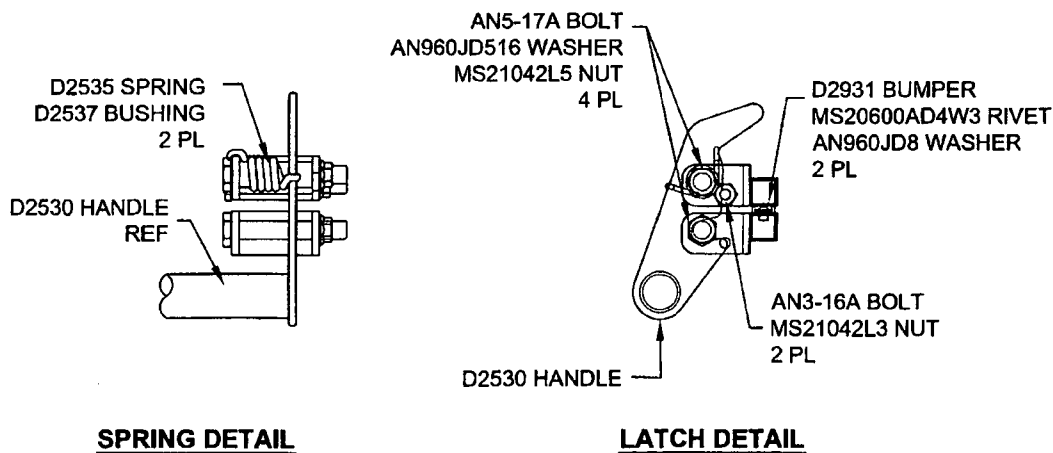
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

75569



DETAIL F:
HINGE



DETAIL G:
HANDLE WELDMENT

Figure 4- Basket Replacement Parts
(D350-721-041/-043 Lightweight Heli-Utility-Basket™)

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Revision: **B**
Date: 10.06.15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REFERENCE ONLY

6.0 PARTS LIST

Qty -011	Qty -041	Qty -043	Qty -045	Qty -046	PART NUMBER	DESCRIPTION
X					D350-721-011	BASKET CLAMP KIT
	X				D350-721-041	LIGHTWEIGHT HELI- UTILITY-BASKET™
		X			D350-721-043	LIGHTWEIGHT HELI-UTILITY-BASKET™, SHORT VERSION
			X		D350-721-045	MAINTENANCE STEP, LH
				X	D350-721-046	MAINTENANCE STEP, RH
	1				D3324-041	BASKET BASE ASSEMBLY
	1				D3325-041	BASKET LID ASSEMBLY
		1			D3326-041	BASKET BASE ASSEMBLY
		1			D3327-041	BASKET LID ASSEMBLY
	2	2			D2022-101	SPACER
3	3	3			D2230-1	LUG
4	4	4			D2230-3	CLAMP
	1	1			D2332-041	PROP ASSEMBLY
	1	1			D2530	HANDLE ASSEMBLY
	2	2			D2535	SPRING
	2	2			D2537	BUSHING
8	8	8			D2732-030	RUBBER CUSHION
	2	2			D2931	BUMPER
	1	1			D3338-1	LUG
	2	2			D3350-041	STRUT
	1	1			D3351-1	LABEL
			1	1	D3436-041	CLAMP
			1		D3436-043	LH STEP
				1	D3436-044	RH STEP
	2	2			AN3-16A	BOLT
	2	2			AN4-7A	BOLT
	2	2			AN4-12A	BOLT
	4	4			AN4-14A	BOLT
8	8	8			AN4-15A	BOLT
			4	4	AN4-16A	BOLT
	1	1			AN4-20A	BOLT
	1	1			AN4-22A	BOLT
	4	4			AN5-17A	BOLT
			8	8	AN960-416	WASHER
16	30	30			AN960JD416	WASHER
	2	2			AN960JD416L	WASHER
	4	4			AN960JD516	WASHER
	2	2			AN960JD8	WASHER
	4	4			AN970-4	WASHER
			4	4	MS20365-428	NUT
	2	2			MS20600AD4W3	RIVET
	2	2			MS21042L3	NUT (OR MS21042-3)
8	18	18			MS21042L4	NUT (OR MS21042-4)
	4	4			MS21042L5	NUT (OR MS21042-5)